



Specifications

Chemical system	zinc-manganese dioxide (free of Hg, Cd and Pb)
Voltage	9V
Capacity (mAh)	550 (620 Ω, 24 h/d, 4.8 V)
Dimensions of battery (mm)	∅ 24.5 - 26.5 15.5 - 17.5, Height 46.5 - 48.5
Weight	≤ 45.0
Design	CARDIOCELL
Standards/certifications	IEC, ANSI, JIS
Dangerous goods	no



Type designation

IEC = 6LR61 JIS = 6AM6 ANSI = 1604D

CARDIOCELL Alkaline Plus E-Block 9V 6LR61

Chemical system

Electrolyte-zinc-manganese dioxide (mercury & cadmium free)

Dimensions

Diameter = 24.5 - 26.5 / 15.5 - 17.5, Height = 46.5 - 48.5

Nominal Voltage

9.0 V

Weight

The weight of each battery is approx. 45 g

Heavy metal content (%)

Mercury: ≤ 1 ppm, Cadmium ≤ 10 ppm, Lead ≤ 40 ppm

Appearance and terminal

Battery shall be clean and have no dirt, no leakage and no deformation which may affect their performance and actual use and shall have clearly visible markings.



Battery capacity

Test environment = 20 °C +/- 2.6 %; 15 % R. H.

Load resistance = 620 ohms; daily period 24 h/d; cut-off voltage 4.8 V

► The capacity of each battery is approx. 550 mAh

Storage characteristics

After 12 months at 20 °C ► 90 % capacitance of fresh cells

After 24 months at 20 °C ► 85 % capacitance of fresh cells

Electrical characteristics

Test environment = 20 °C +/- 2.6 %; 15 % R. H.

Load resistance = 180 ohms; measure time 0.3 s)

All samples shall be normalized for a minimum of 8 hours at the above environment prior to measurement.

	OCV (V)	CCV (V)	SCC (A)
initial	≥ 9.5	≥ 9.3	≥ 4
after 12 months storage	≥ 9.4	≥ 9.2	≥ 3

OCV = open circuit voltage; CCV = close circuit voltage; SCC = short circuit current

Discharge test (service life)

Test environment = 20 °C +/- 2.45 %; 75 % R. H.

load resistance	180Ω	270Ω	620Ω
daily period	24 h/d	1 h/d	2 h/d
cut-off voltage	5.4 V	5.4 V	5.4 V
initial	11.5 h	16.8 h	38.5 h
after 12 months storage	10.5 h	15.2 h	35 h

The initial discharge test shall commence within 30 days of manufacture.

The discharge time is the minimum average duration (MAD).

Test quantity: n = 9 pcs. per discharge test



Discharge curves

- | | | |
|------------------------------|---|---------------------------------------|
| 1) 180 Ω - 24 h/d - to 5.4 V | ▶ | continuous discharge curve (App. 1) |
| 2) 270 Ω - 1 h/d - to 5.4 V | ▶ | intermittent discharge curve (App. 1) |
| 3) 620 Ω - 2 h/d - to 5.4 V | ▶ | intermittent discharge curve (App. 1) |

Safety test

Test environment = 20 °C +/- 2.6 %; 15 % R. H

Test item	Test method	Test pcs.	Requirements
Over-discharge leakage test	180 Ω - 24 h/d - 48 hours	9	no leakage
	270 Ω - 1 h/d - to 3.6 V	9	no leakage
	620 Ω - 2 h/d - to 3.6 V	9	no leakage
High temperature test	60 +/- 2 °C, 90 +/- 5 % R. H. After 20 days of storage the cells shall be stored in an ambient temperature of 20 +/- 2 °C, 60 +/- 5 % R. H. for 4-24 hours.	40	no leakage
1 pc. of battery, short-circuit test	The terminal of an un-discharged battery is connected by wire. The circuit is completely for 24 hours or until the case temperature has return to environment.	10	no leakage, no explosion
Over-discharge	One battery is discharged at 180 Ω to 3.6 V, then in series connected with 3 pcs. of new battery with 620 Ω for 24 hours.	36	no explosion
Free fall test	The battery free drops from 1 meter height for 6 times, then stored for 1 hour.	10	no explosion
Impact under high and low temperature	Un-discharged battery stored in test box under 70 +/- 2 °C for 24 hours, then changed to -20 °C for 24 hours, repeat the above condition for 10 cycles.	20	no explosion
Storage after partial discharge	50 % discharged battery stored under 45 +/- 5 °C for 30 days	9	no leakage no explosion

Expiry period

7 years

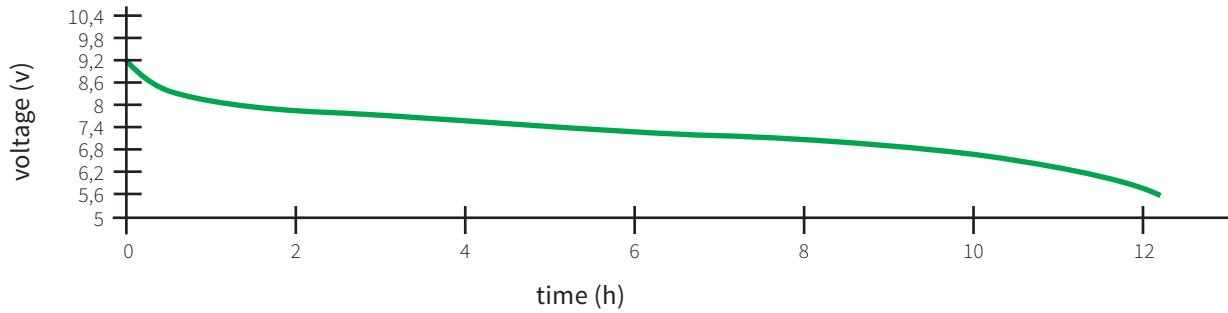
Expiry period marking

Expiry date marked on the bottom plate of finished battery.
 For example: 08-2015 means the expiry date is August 2015.

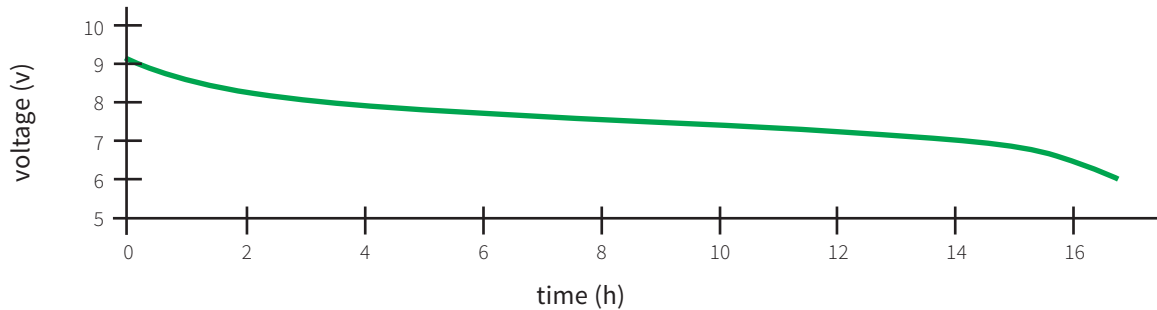


Appendix 1

6LR61, 180.9 ohms continuous discharge curve



6LR61, 270 ohms intermittent discharge curve



6LR61, 620 ohms intermittent discharge curve

